



Dart Aerospace Ltd.
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D5325-041
Job Sheet 186497



Part No: D5325-041

Job Qty: 3 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B SHEETS 1,2 IPP REV:A 15.10.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Large Fab-6		
105	Large Fab	3 pcs	11/30/18	11/30/18	0.00	2.65	Large Fab 1		
110	QC	3 pcs	11/30/18	11/30/18	0.00	0.00	QC5		
120	QC	3 pcs	11/30/18	11/30/18	0.00	0.00	QC10		
130	Packaging	3 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3 Large Fab		
140	QC21-SA	3 Ea	11/30/18	11/30/18	0.00	0.00	QC21		

Part Op 105 - ***PICK D3916-5*** 1- Drill holes as per dwg using DT10193 2- Weld bushing as per dwg
Descriptions: 130 - LOCATION: WA004-3

DAS
21
9-02

FEB 11 2019

Job BOM

Part / Item	Component Name	Quantity	Operation
D3916-5	Light Rib	3 Ea (1 ea)	90-Start up Operation
D5338-1	Bushing	6 Ea (2 ea)	90-Start up Operation

~~5131024~~ Container ~~5131024~~ 5141287
1X 5122991
5X 5146233

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3916-5	3	17	0
	D5338-1	6	7	0

Part Specifications



Container No: S150825



Part: D5325-041

Job No: 186497

Serial No/Batch: S150825

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Plex 11/16/18 10:36 AM Dart.lajeunesse.marie

Date: 02/05/19

007913

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
☐ OTHER : _____					